

**Sunburst Cruises and Travel is pleased to offer
Tauck's Beautiful Rhine Enchantment River Cruise
Milan to Amsterdam
September 5 - 15, 2018
On board the ms Grace**

Tauck River Cruises presents an awesome new itinerary offering the Rhine River as well as Lake Como and Milan! 10 nights of Awesomeness!!!

If enough people sailing with this group, Diane will escort this awesome River Cruise – Let's make it happen!

I've sailed the Rhine and several other Rivers in Europe but this is the most beautiful I've ever sailed on.

Tauck's new-for-2018 journey along the River Rhine explores five countries and features a seven-night cruise from Switzerland to the Netherlands aboard ms Grace plus three nights in the historic Italian fashion capital of Milan plus a visit to glamorous Lake Como.



Highlights include:

Milan – three nights at Hotel Principe di Savoia, a historic landmark in the heart of the city;

Lake Como – a private boat ride on Lake Como, a visit to Isola Comacina for lunch at a famed trattoria, and a visit to Bellagio.

Basel or Zurich – your choice of Swiss city walking tours in either Old Town Basel, a cultural mecca, or fashionable lakeside Zurich.

Riquewihl – a walking tour of this tiny Alsatian wine village where French and German cultures blend; featured on the list of “The Most Beautiful Villages in France.”

Heidelberg – including a guided visit to legendary Heidelberg Castle.

Rüdesheim – experience Siegfried’s Mechanisches Musikkabinett, a museum of mechanical musical instruments in a centuries-old castle.

Linzam Rhein – picturesque town lined with colorful halftimbered houses.

Dusseldorf – spend an afternoon exploring this riverside center of art and fashion.

Amsterdam – lunch aboard a private canal boat cruise. Tauck Exclusive experiences include a special evening at Schloss Johannisberg, a vineyard estate in the Rheingau wine region.

Itinerary



Benvenuti a Milano!

Tour begins: 5:00 PM. A transfer is included from Milano Malpensa or Milano Linate airports or Milano Centrale train station to Hotel Principe di Savoia, a splendid landmark building built in the 1920s, decorated in...

Tour begins: 5:00 PM. A transfer is included from Milano Malpensa or Milano Linate airports or Milano Centrale train station to Hotel Principe di Savoia, a splendid landmark building built in the 1920s, decorated in classic Italian and Art Deco style, centrally located on the Piazza della Repubblica. Join us this evening for a welcome aperitif and dinner, accompanied by live classical music, at your hotel.

Meals: D

Lodging: Hotel Principe di Savoia



Discovering Milan... and “The Last Supper”

Immerse yourself in the bustling city that reigns as a world capital of fashion and design. Home to the national stock exchange, Milan has been Italy’s financial engine since the Industrial Revolution – and is known for... Immerse yourself in the bustling city that reigns as a world capital of fashion and design. Home to the national stock exchange, Milan has been Italy’s financial engine since the Industrial Revolution – and is known for its upscale food scene and shops. But all streets lead to the Gothic Cathedral of Milan, *il Duomo*, the third largest Catholic church in the world – and beyond magnificent. It took 500 years to finish this forest of spires and pinnacles topped by the iconic statue of the golden *madonnina*. Steps from *il Duomo*, stroll through the city’s premier gathering place, Galleria Vittorio Emanuele II, a.k.a. “the living room of Milan.” This massive yet elegant shopping arcade, topped by an airy glass octagonal dome, was built as a symbol of Italian unity in the late 19th century and named after the first king of Italy. You have reservations to see Milan’s *pièce de resistance*, Leonardo da Vinci’s mural “The Last Supper,” which adorns the dining room at the Santa Maria delle Grazie convent. This extraordinary fresco has a way of drawing the viewer in. You might just feel as if you could walk into the picture, sit down at the table, and strike up a conversation with the apostles (subject to availability; the day of visit may vary). The rest of your day is free. You might want to take in La Scala, one of the most famous opera houses in the world, where Maria Callas sang her heart out... Pinacoteca di Brera, a great art collection including works by Raphael, Bellini, Piero della Francesca, and Caravaggio... the fashion district between pedestrianized Via della Spiga, via Montenapoleone, via Manzoni, and Corso Venezia... or the mildly bohemian Navigli neighborhood of canal-side bars, restaurants, and shops. As you go, be sure to taste

the traditional flavors of Milan – sipping a Campari bitter aperitif and sampling dishes like yellow risotto, cassoeula, and ossobuco.

Meals: B

Lodging: Hotel Principe di Savoia



Villas and villages of Lake Como

You're off for a day's tooling around Lake Como, one of Italy's most beautiful lakes, in the shadow of the snowcapped Alps – a mecca for the well-heeled on holiday since ancient Roman times. Drive to tiny Tremezzina,...

You're off for a day's tooling around Lake Como, one of Italy's most beautiful lakes, in the shadow of the snowcapped Alps – a mecca for the well-heeled on holiday since ancient Roman times. Drive to tiny Tremezzina, where you'll board a boat for *bellissima* Bellagio. Your Tauck Director leads an orientation walk in this resort village, known as "the Pearl of the Lake," and you'll have a bit of free time. Take in the lake views and explore the centuries-old buildings, stone lanes, and cobbled stairways lined with shops. Cruise over to the island of Isola Comacina for a quick tour and a six-course lunch at a family-owned trattoria, where you'll learn the story of Lake Como's only island, once the refuge of Lombardy's kings. After lunch, a boat cruise shows you more of Lake Como, which the poet William Wordsworth described as "a treasure whom the earth keeps to herself." The forested shoreline is punctuated by small towns with ancient stone bell towers and opulent villas. Perhaps you'll see the home of George Clooney or Richard Branson! Disembark in the town of Como and head back to Milan for an evening at leisure.

Meals: B, L

Lodging: Hotel Principe di Savoia



Train to Basel through the Alps

After breakfast, catch the high-speed train to Switzerland. Have you ever ridden through a mountain? "Great things are done when men and mountain meet," wrote the poet William Blake, and he could have been talking about...

After breakfast, catch the high-speed train to Switzerland. Have you ever ridden through a mountain? "Great things are done when men and mountain meet," wrote the poet William Blake, and he could have been talking about the Gotthard Base Tunnel, which you'll go through today, zipping through the base of the Alps. At 35 miles long, it's the longest railway tunnel in the world, a major feat of engineering that took 17 years to complete. Because you're heading north, you may enter the tunnel in one kind of weather and exit to find that the weather has completely changed! Late afternoon, get off the train and drive to Basel, where you'll embark your riverboat. Attend a Discovery Briefing and enjoy cocktails in the lounge before dining onboard your ship.

Meals: B, D

Lodging: Aboard the Riverboat



Choose to discover either Zurich or Basel

Today you have two Swiss cities to decide between. One possibility is to drive to Zurich, a world capital of banking (not to mention chocolate), for a walking tour with a local guide. Visit Bahnhofstrasse, the city's exclusive...

Today you have two Swiss cities to decide between. One possibility is to drive to Zurich, a world capital of banking (not to mention chocolate), for a walking tour with a local guide. Visit Bahnhofstrasse, the city's exclusive shopping boulevard, connecting lovely Lake Zurich with the main railway station. Head into Old Town to wander through Niederdorf, a pedestrian area of winding streets, lined with shops, artisan studios, and restaurants. You'll pass by two important places of worship, the Romanesque Protestant church Grossmünster and Fraumünster, once an abbey home for aristocratic ladies, graced with stained glass windows by Marc Chagall. Enjoy a traditional Swiss lunch in a historic Guild House and hear a talk by a Swiss banker over dessert. Your other possibility for the day is to go on a walking tour in Old Town Basel with a local guide before setting off on your own. There's much to discover: the city is known for its many contemporary buildings by noted international architects, and it has the highest density of museums in the country, including the world-class Basel Art Museum. You'll work up an appetite, so make time to try a favorite local treat – honey cake. Have dinner back onboard your riverboat. You set sail tonight.

Meals: B, L, D

Lodging: Aboard the Riverboat



Bicycling in the Black Forest... or exploring Alsace

Wake up docked in Breisach, where you have a choice of excursions today. One possibility is to go on a guided bicycle ride in the scenic Black Forest, stopping in the resort village of Hinterzarten for a traditional German lunch and...

Wake up docked in Breisach, where you have a choice of excursions today. One possibility is to go on a guided bicycle ride in the scenic Black Forest, stopping in the resort village of Hinterzarten for a traditional German lunch and a demonstration of the art of making Black Forest cake. Your other choice is to drive along the bucolic Alsatian wine route, through countryside where some of the world's best Rieslings are made, to Riquewihr for a walking tour of this medieval wine town. On the list of "The Most Beautiful Villages in France," Riquewihr is situated between the Vosges Mountains and the Plain of Alsace, right in the heart of vineyard country. After lunch, enjoy a tasting at one of the local wine cellars.

Meals: B, L, D

Lodging: Aboard the Riverboat



Heidelberg and an exclusive evening at a wine estate

Wake up in Germersheim and drive to Heidelberg for a guided visit to the splendid ruins of Heidelberg Castle, a sprawling red sandstone compound high above the city, a reminder of 600 years of history. Check out the Heidelberg Tun,...

Wake up in Germersheim and drive to Heidelberg for a guided visit to the splendid ruins of Heidelberg Castle, a sprawling red sandstone compound high above the city, a reminder of 600 years of history. Check out the Heidelberg Tun, the biggest wine barrel in the world (and walk on top of it). Learn about centuries of movers and shakers, and the romantic story of the Elisabeth Gate, built in 1615 as a present from Elector Frederic V to his wife Elisabeth Stuart, the daughter of King James I of England. He had the triumphal arch secretly crafted in sections and put up as a whole the night before her birthday to surprise her the next morning. The views of the Neckar River Valley from the castle are unforgettable. While strolling in Old Town Heidelberg below, be sure to try a Heidelberg Student Kiss – a special treat invented in the 19th century by a sympathetic chocolatier to give young men a way to express their affections for young women they were not allowed to talk to! Meet your riverboat in Mannheim and spend the afternoon cruising north. You'll have time to enjoy the gym, get a massage... or curl up in a chair on the Sun Deck with a snack and your favorite drink. Arrive in Rudesheim and disembark for a Tauck Exclusive evening at a beautiful wine estate, overlooking the Rhine.

Meals: B, L, D

Lodging: Aboard the Riverboat



Two choices for exploring Rudesheim

The winemaking town of Rudesheim sits in an idyllic landscape laced with vineyards in the Rhine Gorge, a UNESCO World Heritage Site. You have two choices for enjoying this storybook town. One possibility is to fully immerse yourself...

The winemaking town of Rudesheim sits in an idyllic landscape laced with vineyards in the Rhine Gorge, a UNESCO World Heritage Site. You have two choices for enjoying this storybook town. One possibility is to fully immerse yourself in a bygone era on a visit to Siegfried's Mechanisches Musikkabinett, a collection of enchanting old musical machines, instruments, and music boxes, many with visible moving parts, housed in a 16th-century castle. The museum is a unique testament to craftsmanship and ingenuity. Afterward, enjoy a cup of *Rudesheimer kaffee*— coffee enlivened by Asbach Uralt brandy and vanilla-inflected whipped cream. Your other choice this morning is a guided bicycle ride (approximately an hour and a half) through town. Return to your riverboat for lunch and an afternoon's cruising through the Middle Rhine. Your Tauck Director provides commentary as you glide past sloping vineyards and rocky bluffs, sharing the stories of the Lorelei Rock and the castles standing watch onshore. Dock this evening in little cobblestoned Linz am Rhein, and go ashore with your Tauck Director for a walking tour.

Meals: B, L, D

Lodging: Aboard the Riverboat



A choice of activities in Dusseldorf

Spend a leisurely morning cruising and arrive after lunch in Dusseldorf. Walk off the riverboat into town for your choice of either a beer tour that visits a number of breweries to give you a taste of the varieties of dark *Altbier*... Spend a leisurely morning cruising and arrive after lunch in Dusseldorf. Walk off the riverboat into town for your choice of either a beer tour that visits a number of breweries to give you a taste of the varieties of dark *Altbier* the region is known for – or a walking tour focused on the city’s history and architecture. Dusseldorf is one of Germany’s wealthiest cities, known for its charming *Altstadt* (Old Town) on the riverfront as well as its avant-garde architecture. During your free time, you might want to visit Königsallee (“the Kö”), the city’s super high-end shopping street not far from *Altstadt*, rivaling Rodeo Drive in Los Angeles and Fifth Avenue in New York City. If you’re a vintage car buff, check out the Classic Remise Düsseldorf, a center for vintage cars in a historic roundhouse for locomotives. Or take a walk along the lively promenade by the river. Your riverboat charts a course for the Netherlands this evening.

Meals: B, L, D

Lodging: Aboard the Riverboat



The Canals of Amsterdam

Arrive late morning in Amsterdam and disembark to be introduced to the city in the very best way – on a canal boat cruise. As you float through the city’s 17th-century network of canals and enjoy a bite of lunch,...

Arrive late morning in Amsterdam and disembark to be introduced to the city in the very best way – on a canal boat cruise. As you float through the city’s 17th-century network of canals and enjoy a bite of lunch, you’ll pass under bridges, check out the houseboats, and see the historic buildings lining the canals. After your canal boat cruise, take an afternoon to yourself for exploring as you wish. Be sure to watch out for bicyclists as you walk. The locals go everywhere on bicycles, with their groceries, briefcases, and children onboard. Bicyclists have their own lanes in the streets, ride fast, and don’t always stop for pedestrians who get in their way! There’s much to do with your free afternoon – visit one of the city’s many museums or stroll through the “Nine Streets” in the heart of the canal district, popping into unique shops and galleries, sampling cheeses or trying out Amsterdam’s famed coffee shops. Our shuttle service will take you back to the riverboat throughout the afternoon, but you can also walk back. This evening join us for a farewell reception onboard ship, followed by dinner.

Meals: B, L, D

Lodging: Aboard the Riverboat



Journey home

Your Rhine river cruise ends: Amsterdam. Disembark by 9:00 AM. Fly home anytime; a transfer from your riverboat to Amsterdam’s Schiphol Airport or Centraal Train Station is included. Allow a minimum of three hours...

Your Rhine river cruise ends: Amsterdam. Disembark by 9:00 AM. Fly home anytime; a transfer from your riverboat to Amsterdam’s Schiphol Airport or Centraal Train Station is included. Allow a minimum of three hours for flight check-in at the airport. For additional nights in Amsterdam, ask at booking.

Meals: B

Lodging: Aboard the Riverboat

Traveling Well Includes:

- All private Tauck shore excursions – **\$2,740 Value!**
- Gratuities to ship staff, drivers, local guides, Tauck Directors and Tauck Cruise Director
- Three nights at the Hotel Principe di Savoia
- Tauck Exclusive – a gala evening at a historic Rhinegau wine estate
- Lunch aboard a private canal boat cruise in Amsterdam
- A private boat ride on Lake Como and a visit to Isola Comacina for a six-course trattoria lunch
- A choice of a walking tour in Old Town Basel or an excursion to Zurich with a walking tour, lunch at a historic Guild Hall, and a talk by a Swiss banker
- A choice between a guided bicycle ride through the Black Forest, with a stop in Hinterzarten for a traditional German lunch and a Black Forest cake demonstration, or a visit to Riquewihr in Alsace for a walking tour and wine tasting
- In Rudesheim, a visit to Siegfried's Mechanisches Musikkabinett, a museum of mechanical musical instruments in a castle or a guided bicycle ride through town
- **Unlimited complimentary beverages aboard ship include regional wine, beer and premium spirits** in addition to specialty coffee, water and soft drinks
- Airport & train transfers upon arrival and departure
- 25 meals; service charges, taxes, portorage & applicable fuel surcharges

PRICING FOR THIS FABULOUS ALL INCLUSIVE RIVER CRUISE AND LAND PACKAGE IS:

Double: ms Grace

Date	Cat 1	Cat 2	Cat 3	Cat 4	Cat 5	Cat 6	Cat 7
April 26, 2018	\$5,290	\$5,690	\$6,140	\$6,440	\$7,040	\$7,240	\$7,740
July 20, 2018	\$5,690	\$6,090	\$6,540	\$6,840	\$7,440	\$7,640	\$8,140
August 3, 2018	\$5,690	\$6,090	\$6,540	\$6,840	\$7,440	\$7,640	\$8,140
September 5, 2018	\$6,390	\$6,790	\$7,240	\$7,540	\$8,140	\$8,340	\$8,840

Pricing is per person for double occupancy and includes all as shown above.

I have Cat. 3, 6 and 7 held in my allotment – can waitlist for other categories that are already sold out! See deck plan below and link to view cabins as well.

Airfare is an additional charge

Cancellation and medical insurance coverage including pre-existing condition is \$595 per person

Deposit is \$900 pp and is refundable up until final payment if cancellation insurance is taken at deposit.

Overnight Accommodations



Nights 1-3

Hotel Principe di Savoia

Milan, Italy

Enjoy the true Milanese experience at Hotel Principe di Savoia, where effortless elegance meets timeless tradition. The hotel is superbly located in Milan's city center, the epitome of Italian style and luxury. Dominating Milan's Piazza della Repubblica, this spectacular landmark building has been frequented by international travellers and cosmopolitan society since the 1920s. The hotel showcases a winning combination of Old World luxury and the latest technology, overlooking directly onto the new business district of Porta Nuova. Guest rooms blend 19th-century Italian inspiration with contemporary style; they are a wonderful way to experience Milan. Each stylish room is appointed with elegant wooden furniture and fine fabrics with a shimmering mosaic detailing the bathrooms. Club 10 Fitness and Beauty Center includes opportunities for a swim, sauna, steam, luxurious spa treatment, or simply enjoying the roof terrace for views over the city. Indulge in the finest classic Italian cuisine and a diverse wine list at the elegant Acanto restaurant overlooking a quiet and romantic Italian garden. And for a memorable afternoon tea, while away a leisurely afternoon at Il Salotto. Celebrated architect and interior designer Thierry Despont has designed an incredibly opulent bar mixing original features with contemporary touches, making The Principe Bar one of Milan's most popular bars.

Tauck Guests enjoy complimentary Internet access in guest rooms!



Nights 4-11

Aboard the Riverboat

Europe's inland waterways

Our 443-foot riverboats – including ms *Joy* and ms *Savor* (operating on the Danube), and ms *Grace* and ms *Inspire* (operating on the Rhine) – continue to set standards for quality, comfort, the most space per guest, and the most suites on Europe's rivers. These longer ships (443 ft. or 135 meters) accommodate a maximum of 130 guests in a total of 67 cabins. 22 suites (300 sq. ft.) offer walk-in closets, spacious baths, and two French balconies with floor-to-ceiling windows. 32 cabins (225 sq. ft.) include 8 innovative "loft cabins" providing

additional light and views on the lower deck. Standard cabins (150 sq. ft.) are comfortable and similar in décor to our suites. All have in-room movies, minibar, adjustable heating & cooling, a private bathroom with shower and sumptuous toiletries and bedding. Public spaces boast panoramic windows, a Sun Deck, a casual dining area (Arthur's), cocktail lounge and main dining room, The Compass Rose.

ms Grace

Accommodating up to 130 passengers as she winds her way along the mighty Rhine River to offer our guests exclusive Tauck discoveries in timeless cities like Amsterdam, Nimegen, Heidelberg, Bonn, Köln, Koblenz, Strasbourg and Basel, ms *Grace* leads the way in spacious comfort with the most space per guest on Europe's rivers.

Welcome Aboard ms Grace

Maintaining Tauck's high standards for quality and comfort, ms *Grace* cruises exclusively for Tauck on the Rhine River as part of our Destination Fleet. With a maximum of 130 guests, the 443-foot riverboat and her sister ships continue our tradition of providing more space per guest on Europe's inland waterways, transporting fewer passengers than most longships (135 meters). Her deck plan is innovative; with a total of 67 cabins, our most popular cabins tend to be our largest... so we have used the added ship length to offer twenty-two 300-square-foot Tauck Suites – the most of any river cruise ship on any European river. To increase the amount of natural sunlight on the lower deck, we've created 8 loft cabins that extend from the first to the second decks, providing guests with an additional view; all windows in these loft cabins open.

Indescribable Comfort

We couldn't find just the right words to describe the sumptuous bedding and amenities we custom ordered for your in-cabin cruising comfort... 400-thread-count satin bed linens made from the finest combed cotton... puffy white duvets and pillows of very fine mako cotton, with a hypoallergenic 90% down filling... 100% cotton blankets, temperature balancing and so soft to the skin... and thick pillow-top mattresses that lull you to sleep... along with the Essentials Line of Molton Brown bath products, exclusive to Tauck... absorbent terry cloth robes and fluffy towels... hair dryers... but we do know they are key for waking up refreshed and relaxed for your traveling pleasure.

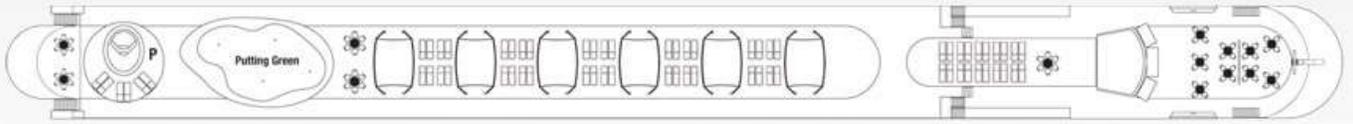
Amenities aboard ms Grace

- Open seating in dining room; flexible dining times; vegetarian meals always available
- Alternate dining venue – Arthur's – for classic favorites at lunch and dinner and lighter breakfasts in the morning
- Al fresco dining on Sun Deck, weather permitting
- American breakfast room service available in Category 7 suites
- Complimentary snacks served 10:00 AM – midnight
- Unlimited complimentary beverages aboard ship include regional wine, beer and premium spirits in addition to specialty coffee, water and soft drinks
- Onboard entertainment includes enrichment lectures, piano music nightly, in-room movies, culinary demos, local entertainment and “themed” fun
- 110-volt and 220-volt outlets included in every cabin for small electronics; minibar stocked with complimentary water and soft drinks
- Complimentary Internet & Email available
- Fitness center; massages available; putting green on Sun Deck; plunge pool on Sun Deck – available 24 hours
- Bicycles available aboard for use ashore
- Hair salon
- Laundry service available

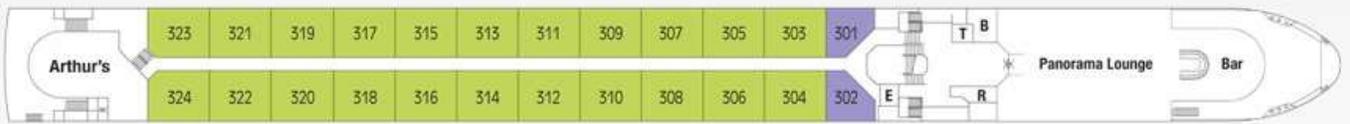
TO VIEW CABINS ON THE MS GRACE, CLICK THE BELOW LINK AND SEE DECK PLAN BELOW:

<http://www.tauck.com/river-cruises/river-cruise-ships/ms-grace.aspx>

SUNDECK



DIAMOND DECK

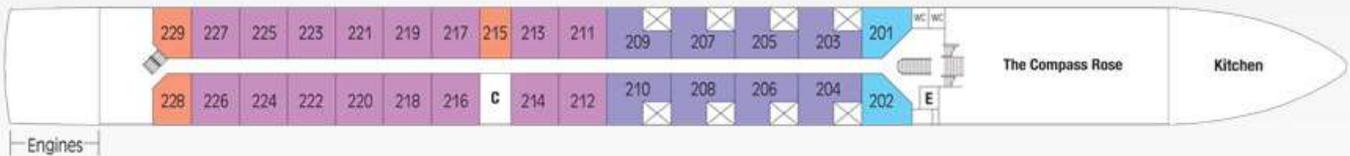


Note: All Category 7 cabins are three-guest capacity suites with a pull-out sleeping couch

■ Category 5 ■ Category 7

[Click on to view cabin and for more details](#)

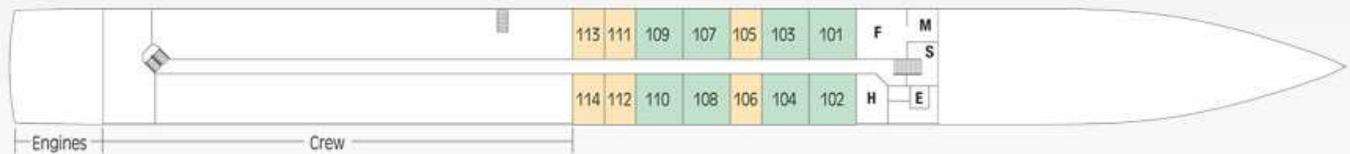
RUBY DECK



■ Category 2 ■ Category 4 ■ Category 5 ■ Category 6

[Click on to view cabin and for more details](#)

EMERALD DECK



■ Category 1 ■ Category 3

[Click on to view cabin and for more details](#)

B = Boutique C = Closet for Storage E = Elevator F = Fitness H = Hair Salon P = Plunge Pool M = Massage R = Reception Desk S = Spa T = Tauck Desk

CALL SUNBURST CRUISES AND TRAVEL

**To hold your cabin while the space is available
336-998-8851 or 800-611-6780**

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